



COSTRUZIONE RULLI

S I N C E 1 9 8 8



About us

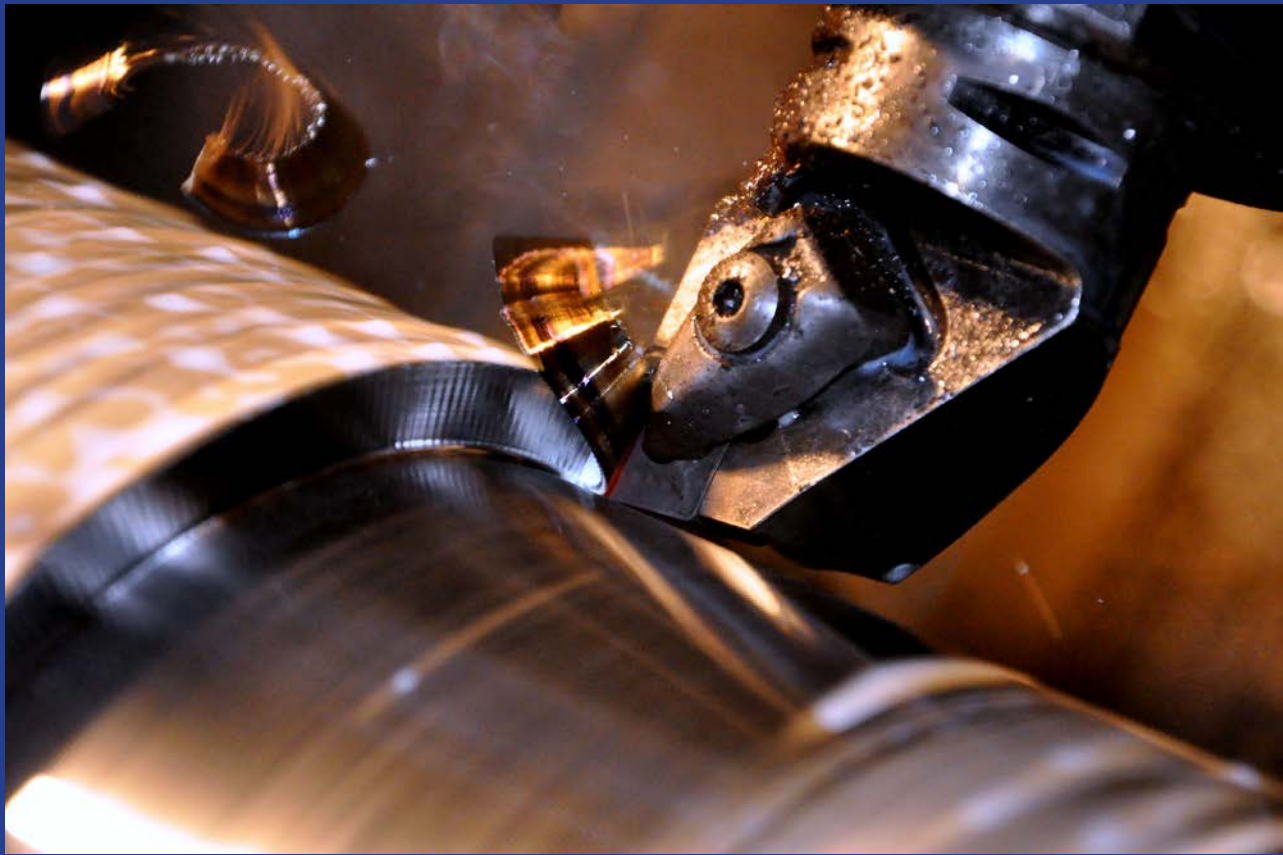


VDM S.r.l. was founded in 1988 in an area, the province of Bergamo, which at that time boasted a wide range of textile companies and dye-houses. For this reason, VDM was formed as a manufacturer of rollers and today it supplies with enthusiasm and care customers throughout Italy and abroad.

This growth has brought us to operate on a surface of 7000 square meters indoors, to increase the production concerning milling items, in order to supply a complete range of manufacture and have an establishment of 40 young and dynamic employees, professionally grown up in our reality.

Moreover, since 2008, a year of economic crisis in the textile sector, we have been regularly providing companies which are the best in the construction field of machines for board, wood, plastic, rubber and plastic film.

Products





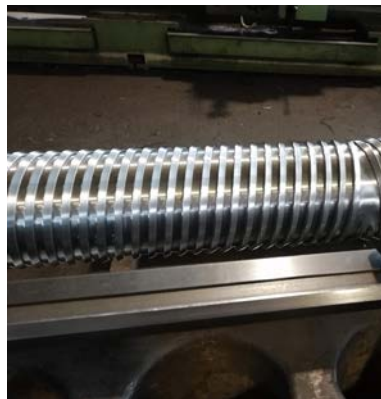
01

rollers made with small thickness tube. We have a lot of raw material to manage every type of request.

02

Straightening rollers . we normally use those profiles:

- Round Ø2;
- Round Ø3;
- Round Ø4;
- Round Ø5;
- Triangle on our drawings.





03

Straightening rollers from solid.



04

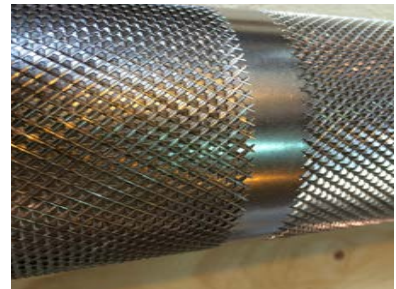
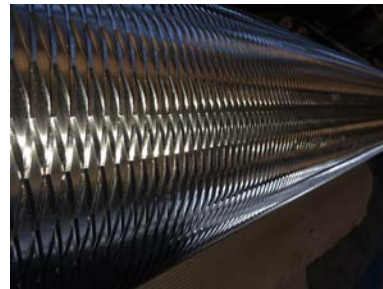
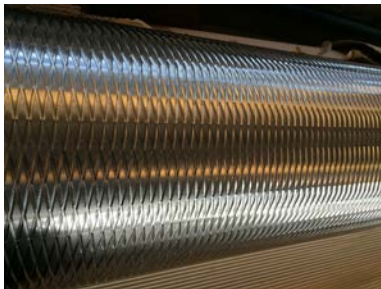
Mechanic rollers from ss tube or full round bar.

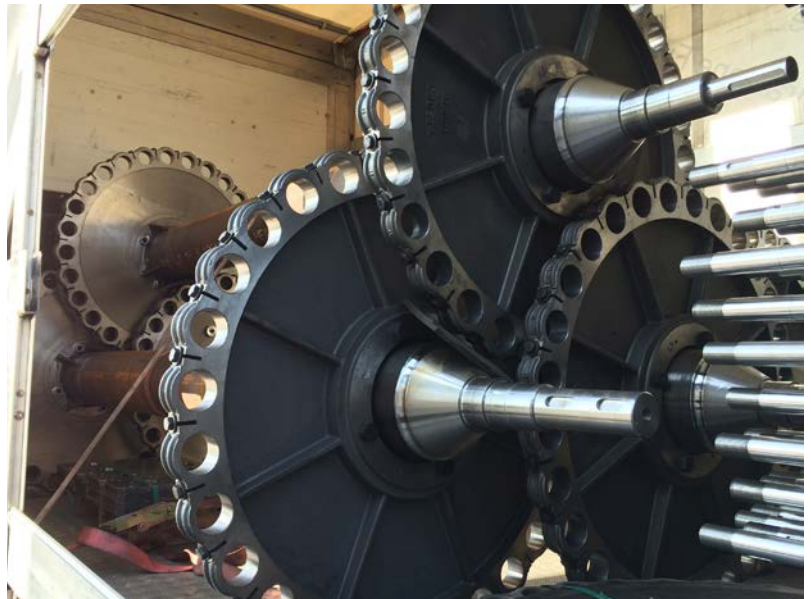
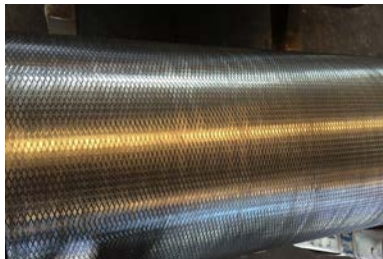




05

Special rollers







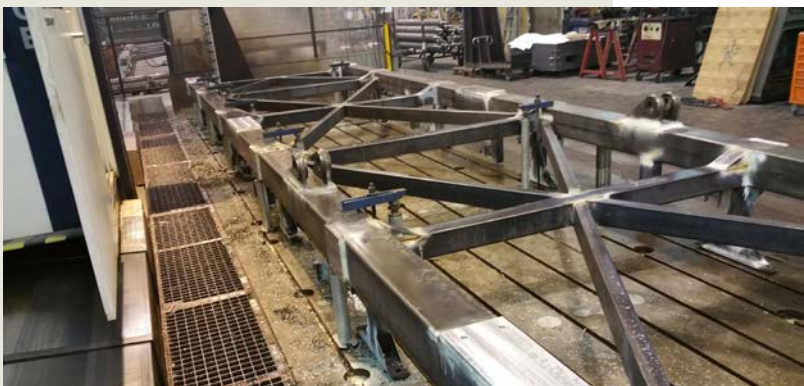
06

Cooled and heating rollers with or without internal spiral and with hot shrink or not.



07

Milling.



Traditional Turning

We can work up to $\varnothing 1000 \times 10000$.



CNC Turning

12 turning centre with 3 axis.
Up to Ø750 x 5000 with Y axis.



Milling



Welding

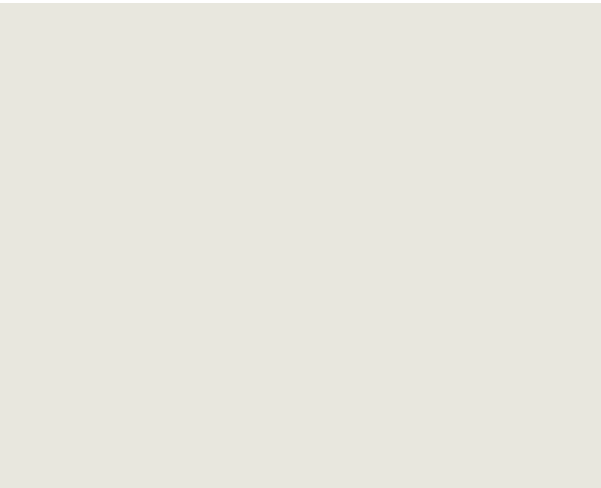
New welding area, it started in 2018 with an automatic welding turn.



Warehouse

We have a lot of material in our warehouse,
2 operator work on the cut and the manage of this
warehouse.





End product and semifinished product

In accord with our customer we make open order of finish rollers or only for semifinished product .





We have an automatic manage of the semifinished and we supply to every roller a label with its code, its order and a QR code.



Services



Brushing machine centreless up to $\varnothing 220$ and with centre up to $\varnothing 1000$.



Static and dynamic balancing.



Pressure test to verify there isn't leak (no certification roller)



Transport with our truck up to 90 q.li .

Cooperation with company of:

- Chromium plating
- Nickel plating
- Rubberizing
- Painting
- Zinc plating
- Hardening
- Stress relieving
- Nitriding
- Sandblastic

Machinery Park

25

traditional lathe up to
Ø1000 x 10000 mm

1

CNC motorized lathe Doo-
san Puma 4100LMB Ø450
x 2000 year 2019

1

CNC milling centre
Soraluce 12000 x 3200
x 1500 with vertical and
horizontal rotary table
year: 2014

2

CNC motorized lathe Doo-
san Puma 700XLMY Ø750
x 5000 year: 2018

1

CNC motorized lathe Doo-
san Puma 400ulmb Ø500 x
3200 year: 2019

1

CNC milling centre Sora-
luce 10000 x 3200 x 1500
with vertical and horizontal
rotary table year: 2015

5

CNC motorized lathe Doo-
san Puma 2600LMB Ø350
x 1200 year: 2019

2

CNC vertical milling centre
1100 x 600 year; 2006

1

automatic welding lathe

2

CNC motorized lathe Doo-
san Puma 3100ulmb Ø400
x 3200 year: 2019

1

CNC milling centre Lagun
4000 x 1500 x 1200 with
vertical and horizontal
rotary table

2

CNC bandsaw machine
loader up to 400mm dia-
meter. One with material
loader.

4

welding area

1

centreless polishing machine

1

balancing machine CEMB

2

automatic vertical warehouse Modula MA75



Feel free to contact us for any information or quotation.

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